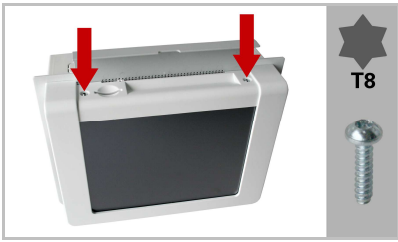
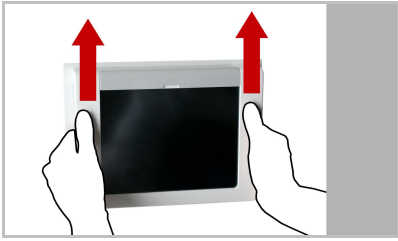
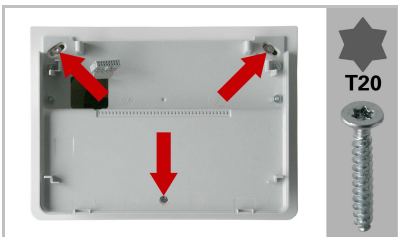
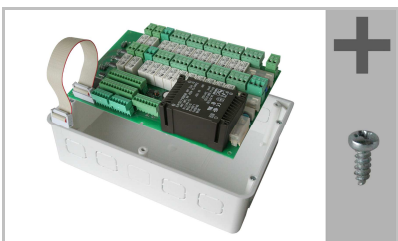


## Preparing the WS1000 Color

- 1)  To remove the WS1000 Color front-plate, open the screws under the flap.
- 2)  Slide the upper part of the WS1000 Color housing (frame with display) slightly upwards and lift it off.  
**Beware:** The display is connected to the circuit board in the concealed box by a flat cable. Loosen the plug in order to be able to remove the upper part.  
The covering flap is only loosely mounted, take care not to lose it.
- 3)  The lower part of the housing, including the wall mounting plate, is fixed to the concealed box by 3 screws: Loosen the screws and remove the lower part.

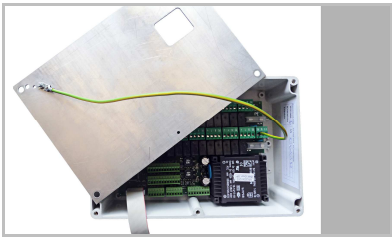
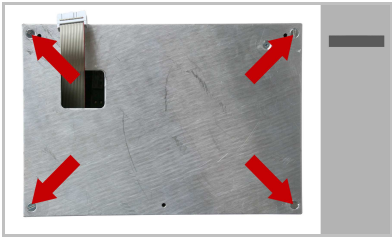
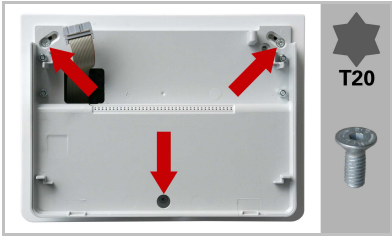
## Connection

- 4)  Remove the circuit board from the WS1000 Color. Place it in the concealed box of the old WS1000.  
Since the mounting plugs for the old concealed box do not align with the mounting holes in the new circuit board, this must be screwed directly to the rear wall.  
**Beware: The circuit board must never be exposed to dust or humidity!**
- 5) Connect the drives etc. In doing so keep the individual connecting wires as short as possible in order to avoid unnecessary reserve loops. Contact between motor cables on the processor circuit board can cause the display to malfunction.

**Please also observe the assembly instructions and the WS1000 Color manual!**



## Assembling the new controller with adapter plate

- 6)  Connect the adapter plate earth with the WS1000 Color circuit board. The protective conductor can be connected to the PE terminal for the mains connection or to a vacant drive group of the WS1000. Alternatively, a protective conductor terminal on the building can be used for earthing.
- 7)  Pull the display cable through the recess in the adapter plate and screw the plate on to the old controller's concealed box. Use the screws from the old WS1000.
- 8)  Also pull the display cable through the recess in the WS1000 Color wall mounting plate and screw the lower part onto the adapter plate (3 M4 countersunk Allen screws are provided with the adapter plate).
- 9) Connect the display and screw on the upper part of the WS1000 Color housing (frame and display).

**Please also observe the assembly instructions and the WS1000 Color manual!**

